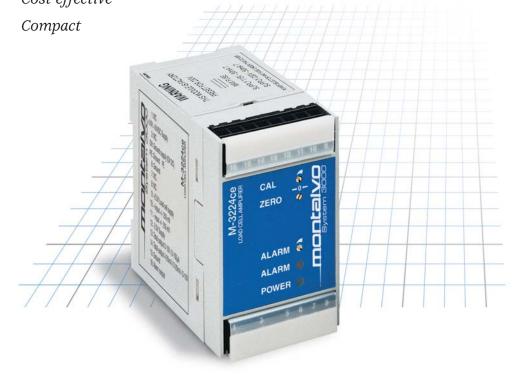


Measurement range fits most applications
Alarm output with adjustable trip point
DIN rail mountable
Cost effective



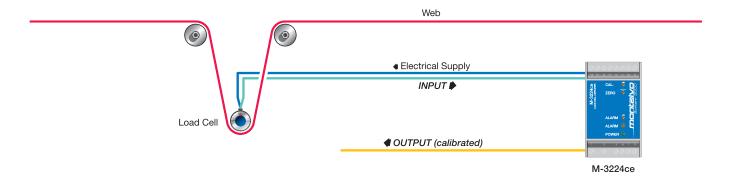


System 3000™

M-3224ce Load Cell Amplifier

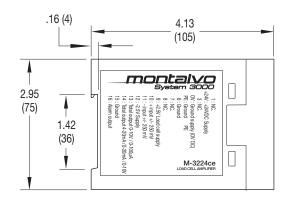
Montalvo's M-Series modules are used to monitor and indicate the exact tension in a moving web by amplifying load cell signals. They provide the excitation voltage as well as zero and calibration circuitry. The output can be used to drive a digital or analog tension meter. For further processing the output can also be interfaced to a PLC, a PC, or a DC, AC or servo drive. The M-3224ce module works with Montalvo's N, T, and UPB Series semiconductor strain gauge load cells as well as with other brands. It monitors and indicates total web tension and is suitable for use in most applications involving slitters, coaters, rewinders, embossers and printing and label presses. The M-3224ce utilizes 24VDC power provided by most PLC and machine control circuitry. 110/220VAC units are also available.

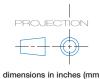
Typical Application



Specifications







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Electrical

Electrical	
Supply Voltage	24VDC ± 15%(IEC 60204-1)
Maximum Power Consumption	3.6 VA
Load Cell Input	± 250 mVDC
Input Impedance	100 kΩ
Load Cell Supply	± 2.5 VDC ± 2%
Process Output Load (Current)	≤ 500 Ω
Process Output Load (Voltage)	> 2000 Ω
Zero Range Adjustment 100%	6 of Load Cell Rating (±250 mVDC)
Gain Adustment	11 to 510
Accuracy	Better than 1 %
Alarm Output Voltage	24 VDC ± 1 %
Alarm Output Load	> 650 Ω
EMC-Immunity / Emission	EN 61326

Other

Connections	Domovable Torminal Blocks	
Connections	. Removable leminal blocks	
Mounting	DIN Rail 35 mm	
Mounting Orientation	Not Critical	
Ambient Temperature Range: Operating 1	4°F to 122°F (-10°C to 50°C)	
Ambient Temperature Range: Storage 1	4°F to 176°F (-10°C to 80°C)	
Humidity	< 95 % Non-Condensing	
Degree of Protection	IP20 (IEC 529)	
Installation Environment (Pollution Degree)		
Weight (approx.)	0.72 lb (0.3 kg)	
Dimensions - L x W x H	x 1.77 x 4.13 (75 x 45 x 105)	
Features		
Meter Output, Selectable 0 to 100 μA / 0 to 10V, Max. Load 5 mA		

